

# MasterSeal® 930

## **FPO Joint Tape for Expansion and Construction Joints**

## **DESCRIPTION OF PRODUCT**

MasterSeal® 930, FPO based joint tape desinged for watertightness of expansion and construction joints. MasterSeal® 930 is highly elastic, root - proof and chemically resistant.

## FIELDS OF APPLICATION

- · Above and below ground applications
- Foundations and curtain walls
- Pools
- Treatment plants
- Tunnels
- · Balconies and parapet joints
- Roofs and terraces
- · Expansion joints together with sealant
- application
- · Watertightness of dynamic cracks on the structures

# **FEATURES AND BENEFITS**

- Easy to apply.
- · User friendly, heat welding.
- Long lasting elasticity and service life.
- Keeps elasticity even in low temperatures.
- Resistant to tear, wear and abrassion.
- Resistant to bacteria and the deformation of chemicals attacks.
- Resistant to ozone and UV rays.

# **APPLICATION PROCEDURE**

## **Surface Preparation**

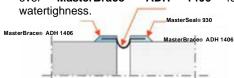
Substrates must be sound and free of dust, dirt, laitance, paints, oils, grease, curing compounds, or any other contaminants. Verify substrate has properly cured. Concrete should obtain 80% of design strength, typically achieved within 3-14 days. Irregularities on the substrate must be repaired with MasterBrace® ADH 1406. MasterSeal® CR 170/171, polysulphide sealant application in the expansion joints is recommended prior to MasterSeal® 930 application.

## **APPLICATION**

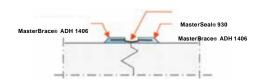
Mix MasterBrace® ADH 1406 adhesive thoroughly, following the guidelines. Apply the well-mixed MasterBrace® ADH 1406 on both sides along the joint or crack on the prepared substrate, preferably with a notched trowel or spatula. Layer thickness should be about 1-2 mm. When sealing cracks, or narrow joints the MasterSeal® 930 should not be fully bonded on the joint. Centre line of the tape must be kept clean for elongation, expansion and contraction.

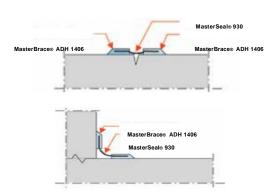
#### **WATCH POINTS**

- Center line of MasterSeal<sup>®</sup> 930 must be kept clean for elongation.
- It is recommended to apply sealant (MasterSeal® CR 170/171) in expansion joints prior to MasterSeal® 930 application.
- Liquid applied waterproofing coatings must be applied over MasterBrace® ADH 1406 for proper











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## **TECHNICAL DATA**

Material	Flexible Polyolefine(FPO)				
Color	Grey				
Surface Structure	Smooth				
Tensile Strength(DIN EN 12311-2 Method-2	>6 N mm²				
Elongation at Break(DIN EN 12311-2 Method-2	>%600				
Tear resistance	>220 N				
Watertiqhtness(EN 1928,process B)	>3,6 bar				
Shore A Hardness	~80				
UV Resistance (SIA280/10)	>6500 h				
Heat Welding	~270°C (1 mm thickness)				
	~360°C(2 mm thickness)				
Contact With Bitumen	Yes				
Service Temperature(SIA V280/3+4	~30°C +80° C				

Laboratory results are obtained +23°C.50% relative humidity conditions. Higher temperatures decrease lower temperatures increase the times mentioned

#### **CLEANING OF TOOLS**

See MasterBrace® ADH 1406 technical data sheet

#### **PACKAGING**

20 mt rolls

Width	100	150	150	200	200	300	300	500	500
Thickness (mm)	1	1	2	1	2	1	2	1	2
Lenght(m)	20	20	20	20	20	20	20	20	20

#### **STORAGE**

Store in a cool and dry warehouse away from direct sunlight.

# **SHELF LIFE**

No shelf life limitation under appropriate storing conditions.

## **HEALTH AND SAFETY PRECAUTIONS**

Work cloth, protective gloves, goggles and masks concordant with Work and Worker Health rules must be used during the application. Food, drink and cigarette must be kept outside the application areas. Must be stored away from children. Please look at the Material Safety Data Sheet for detailed information.

#### **DISCLAIMER**

The technical information given in this publication is based on the present state of our best scientific and practical knowledge. Master Builders Solutions Yapı Kimyasalları Sanayi ve Ticaret Ltd. Şti. is only responsible for the quality of the product. Master Builders Solutions Yapı Kimyasalları Sanayi ve Ticaret Ltd. Şti. is not responsible for results that may occur because the product is used other than advised and/or out of instructions regarding the place and the method of use.

This technical form is valid only till a new version is implemented and nullifies the old ones.

#### **CONTACT INFORMATION**

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